

Work Order ID 103210-1

June-19-13 8:50:41 AM

103210

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Item ID: D117-840-011

Revision ID:

Item Name: Bearpaw Kit with Wearplates

Start Date: 6/19/13 Start Qty: 3.00

Required Date: 7/03/13 Req'd Qty: 3.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MLS

Date: 13-06-19

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D117-840	A								
100		0.00							
100	DOCUMENT CONTROL								
DC		0.00							
Document Control	Memo M.L.L. Photocopy bluefile & type labels per PPP D117-840-011								
160	Pick Kit	0.00							
160									
Packaging		0.00							
Packaging	Memo								
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC		0.00							
Quality Control	Memo								

139.5

139.5

3x

M.L.L. 13-09-3

32

139.5

139.5

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Item ID: D117-840-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw Kit with Wearplates

Start Date: 6/19/13 Start Qty: 3.00

3

Cust Item ID:

Required Date: 7/03/13 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

0.00

180

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D117-840-011

Location: _____

PPP Rev: _____

1 2 13-9-5

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

13/9/5

13-9-05

Picklist Print

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Work Order ID: 103210

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Parent Item: D117-840-011

D117-840-011

Parent Item Name: Bearpaw Kit with Wearplates

Start Date: 6/19/13

Required Date: 7/03/13

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A NEW ISSUE 13-04-01 JLM VERIED BY:DD IPP
REV:B 13.05.28 PER IIN D117-840 REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2274

Manufactured No

Each 825.0000

8

24

D2274

Radius Block

**

M. H. 13-09-3

Shp

Location

Loc Qty

Loc Code

FG

2

85455

12

86855

2

ST007

100

101413

4

96580

96

ST008

711

100976

327

101410

4

65047

4

86855

4

92418

7

95118

4

95412

6

99005

355

24X

32

Picklist Print

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Work Order ID: 103210

Parent Item: D117-840-011

Parent Item Name: Bearpaw Kit with Wearplates

103210

D117-840-011

Start Date: 6/19/13

Required Date: 7/03/13

Start Qty: 3.00

Required Qty: 3.00

D3456-1

Manufactured No

Each

176.0000

12 36

D3456-1

Washer

**

M.H. 13-09-3

32

Location

Loc Qty

Loc Code

FG

7

25701

7

ST047

169

80252

1

89237

6

96570

21

99338

141

Each

34.0000

4 12

D4012-1

Manufactured No

D4012-1

CUSHION

**

M.H.

32

Location

Loc Qty

Loc Code

FG

5

97172

5

ST450

2

92888

2

ST458

27

100941

20

95107

6

97172

1

Each

0.0000

2

D4796-1

Manufactured No

D4796-1

Bearpaw

**

B10 3212

32

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Shop Packet Print

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Picklist Print

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Parent Item: D117-840-011

Parent Item Name: Bearpaw Kit with Wearplates

103210

D117-840-011

Start Date: 6/19/13

Required Date: 7/03/13

Start Qty: 3.00

Required Qty: 3.00

D4798-041

Manufactured No

Each

1.0000

2 6

D4798-041

Wearplate Assembly

**

DAS
32
28LocationLoc QtyLoc Code

ST256

1

102657

1

D4799-1

Manufactured No

Each

19.0000

4 12

D4799-1

Clamp

**

M.D.

DAS
32
28LocationLoc QtyLoc Code

prelim

6

99213

6

ST457

13

102659

13

AN4C11A

Purchased No

Each

65.0000

12 36

AN4C11A

bolt

**

M.D.

DAS
32
28LocationLoc QtyLoc Code

ST356

65

121164

20

121181

45

AN4C17A

Purchased No

Each

180.0000

8 24

AN4C17A

BOLT

**

M.D.

DAS
32
28LocationLoc QtyLoc Code

ST357

180

114523

180

24x

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Picklist Print

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Parent Item: D117-840-011

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D117-840-011

Start Date: 6/19/13

Start Qty: 3.00

Required Date: 7/03/13

Required Qty: 3.00

MS21043-4

Purchased

No

Each

1,939.000

30

60

MS21043-4

Nut

**

M.H. 13-09-3

Location

Loc Qty

Loc Code

FG

36

104603

36

GA

2

121652

2

ST315

1901

121162

25

123021

3

123525

29

123900

2

125654

956

m125807

886

60X

NAS1149D0463J

Purchased

No

Each

1,876.000

8

24

NAS1149D0463.J

WASHER

**

M.H.

Location

Loc Qty

Loc Code

FP001

2

122441

2

ST007

12

121912

12

ST294

1862

119097

2

124198

35

124778

1825

126221

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-840-011	27.7 lb	0.0 in	0.0 lb-in	204.1 in	5653 in-lb
Bearpaw Installation	12.6 kg	0.0 mm	0.0 mm-kg	5200 mm	65,520 mm-kg

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D117-840-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
12	D3456-1	WASHER
4	D4012-1	CLAMP CUSHION
2	D4796-1	BEARPAW
2	D4798-041	WEARPLATE ASSY
4	D4799-1	CLAMP
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
8	NAS1149D0463J	WASHER

DAI AIRSPACE LTD.

NO. WEIGHT AND BALANCE

Item	Weight	Volume	Altitude	Temperature
1. Fuel	15.0	0.0	0.0	0.0
2. Oil	0.5	0.0	0.0	0.0
3. Water	0.0	0.0	0.0	0.0
4. Cargo	0.0	0.0	0.0	0.0
5. Passengers	0.0	0.0	0.0	0.0
6. Crew	0.0	0.0	0.0	0.0
7. Miscellaneous	0.0	0.0	0.0	0.0
8. Total	15.5	0.0	0.0	0.0

NO. 121

Item	Weight	Volume	Altitude	Temperature
1. Fuel	15.0	0.0	0.0	0.0
2. Oil	0.5	0.0	0.0	0.0
3. Water	0.0	0.0	0.0	0.0
4. Cargo	0.0	0.0	0.0	0.0
5. Passengers	0.0	0.0	0.0	0.0
6. Crew	0.0	0.0	0.0	0.0
7. Miscellaneous	0.0	0.0	0.0	0.0
8. Total	15.5	0.0	0.0	0.0

NO. 121